

cage assembly instructions

Empire Cage
Model: #3157

exterior: 46" L × 36" W × 78¼" H
w/seed guards: 54¼" L × 44⅝" W
interior: 45⅝" L × 35⅝" W × 63½" H
wire: [gauge] 9 & 9 [spacing] 1⅜"

getting started!

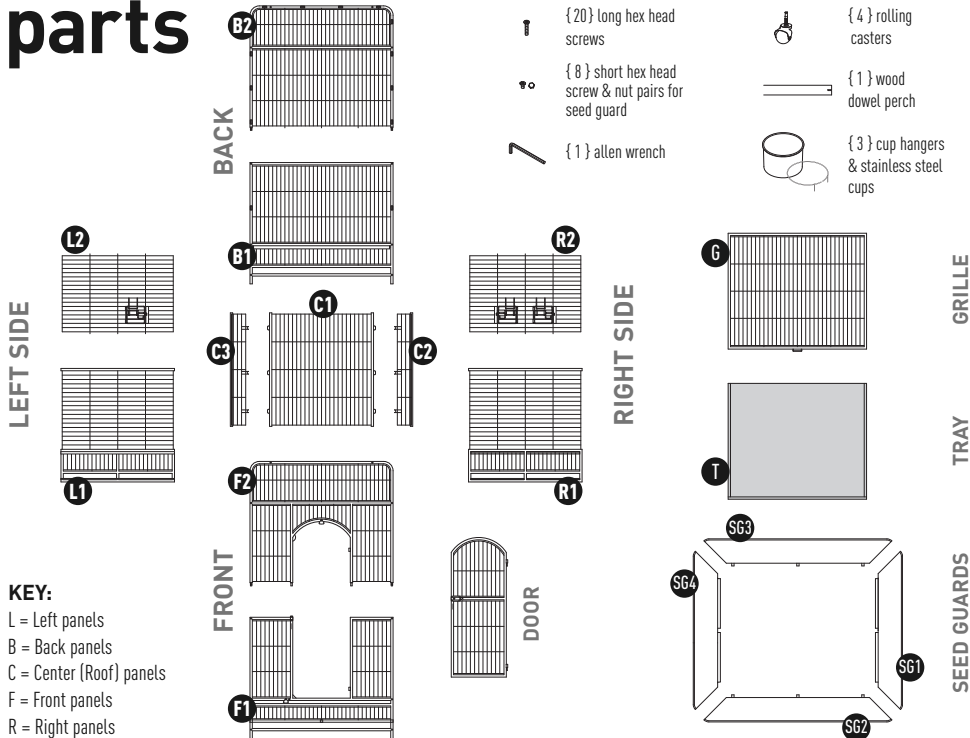
READ THESE NOTES FIRST:

- **Enlist A Friend:** This is a large cage and may require two people to assemble for best results. You may wish to enlist a friend to help.
- **Count Hardware & Review All Parts:** There are usually surplus screws. As you review hardware and parts, if you discover there are missing or damaged items, please contact Prevue Customer Service immediately.

- **Tools:** You will only need an allen wrench (included). You may find using your own hand-held hand tool with allen wrench bit of benefit. If you use your own tools, please note: **Prevue does not recommend power tools.** Screws can be over-tightened and parts may be damaged or stripped. Prevue is not responsible for this type of damage.

Review these instructions thoroughly before assembling the cage. If you require assistance, please contact Prevue Customer Service at 800.243.3624 or through links online at www.prevuepet.com

parts

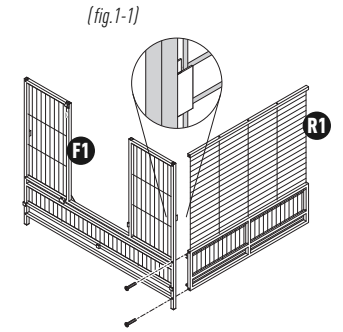


steps

1^a

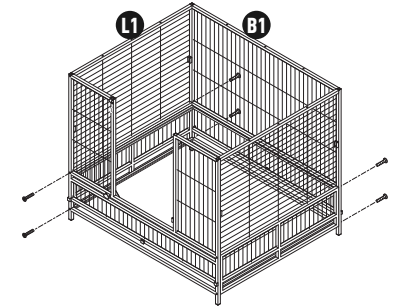
Assemble the cage base:

Note: The lower left (L1) and right (R1) side panels are interchangeable. Orient the side panels with tray/grille channels facing into the cage. Center the **right side lower (R1)** panel into the channel on the interior frame rail of the **front lower (F1)** panel (see *fig. 1-1*) and have your assistant hold the panels in place. Install long hex screws through the front panel in the two lower positions indicated.



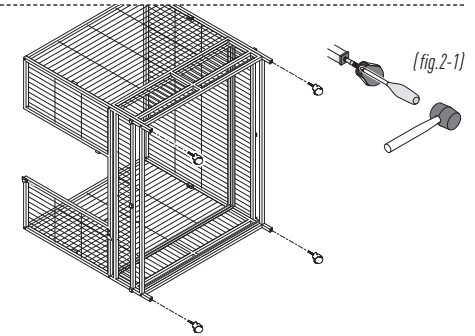
1^b

Attach the **back lower (B1)** panel to the (R1) side panel with two long hex screws in the lower holes. Slide the **left side lower (L1)** panel into place in the channels on the front and back frame rails. Complete the assembly with two long hex screws in front and two in back, in the lower holes as indicated. Make sure all screws are snug.



2

Carefully lay the cage on its side as illustrated and insert a **rolling caster** in each leg post. If casters are too tight to insert fully by hand, you may try carefully placing a flathead screwdriver at the base of the caster and gently taping the caster into place with a rubber mallet (see *fig. 2-1*). After the casters have been installed, carefully upright the cage and continue assembly.

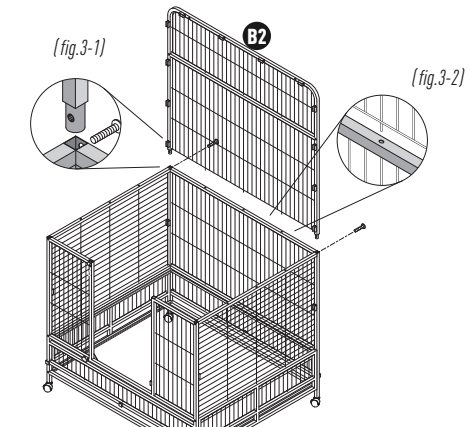


3^a

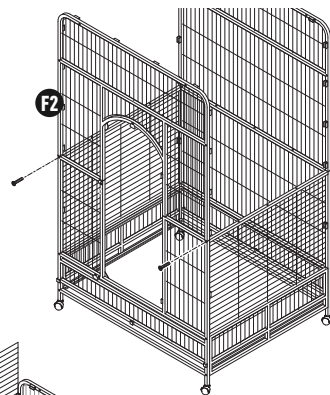
Assemble the cage upper half:

Slide the leg posts on the **back upper (B2)** panel into the corner holes in the frame of the back lower panel (see *fig. 3-1*). Align the extended mesh wires along the bottom horizontal edge of the back upper panel with the small guide holes on the top surface of the back lower panel frame rail (see *fig. 3-2*).

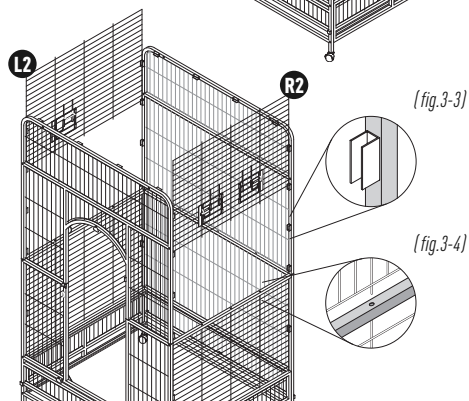
Once everything is aligned and fully nestled into place, attach with one long hex screw in each corner (see *fig. 3-1*).



3^b Repeat the installation steps for the **front upper (F2)** panel, inserting posts on the front upper panel into holes at the outside and door opening corners of the front lower panel, and attaching with one long hex screw in each outside corner.

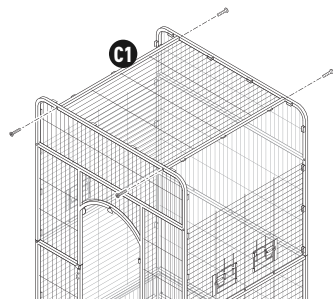


3^c Side left upper (L2) and side right upper (R2) panels are interchangeable and can be swapped depending on your preference. Orient the panels with the cup doors on the lower portion and make sure the doors swing open to the outside of the cage. Slide the panels into place, centering them into the channels along the vertical frame rails of the front and back panels (see fig. 3-3). Align the extended mesh wires at the bottom edge of these panels with the small guide holes on the top surface of the frame rail on the side lower panels (see fig. 3-4).

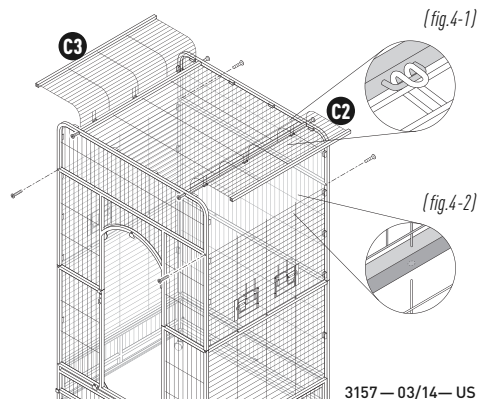


4^a Assemble the cage roof:

With help from your assistant, guide the **center roof (C1)** panel into place, centering the front and back horizontal wires into the channels along the front and back panel inside frame rails. Loosely assemble center roof panel with a long hex screw in the four corners as indicated. Do not fully tighten the screws.



4^b Catch the hooks along the upper rail of the **center right roof (C2)** panel into the hooks along the horizontal frame rail of the center roof panel (see fig. 4-1). Align the sides of this roof panel into channels along the front and back panel frame rails. Align the guide holes along the lower frame rail with the extended mesh wires along the top horizontal edge of the side upper panel (see fig. 4-2). Attach with one long hex screw in each lower corner. Repeat for **center left roof (C3)** panel. Finish by tightening center top roof panel screws.

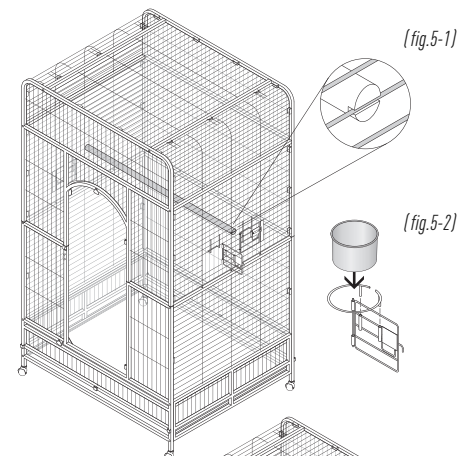


3157—03/14—US

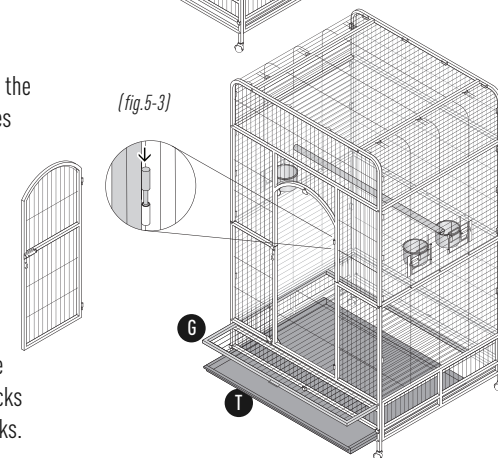
5^a Install the components:

Install the Perch — Perch extends from left side panel to right side panel, and installs on a horizontal wire (see fig. 5-1).

Install the Cup Holders and Cups — Insert the cup holders into the cup doors panel, and insert cups into the holders (see fig. 5-2). Perch cups are “locked” in place once the door is closed, and cannot be removed or tipped by your pet.



5^b Install the Front Door — Holding the door in the wide-open position, align the posts along the vertical frame rail of the door with the sleeves along the vertical frame rail of the front upper and lower panels (see fig. 5-3). Slip the door into place.

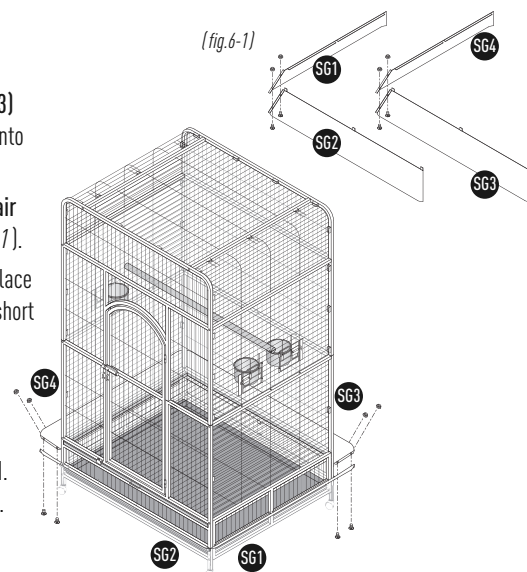


Add the Grille & Tray — Rotate the windbell lock out of the way and slide the removable grille (G) into the top channel tracks and the tray (T) into the bottom channel tracks.

6 Assemble the seed guards:

Front & back side seed guards (SG2) & (SG3) are interchangeable and have tabs which fit into sleeves along the front and back panels.

Pre-assemble (upside-down) the SG1/SG2 pair and the SG4/SG3 pair as specified (see fig. 6-1). Slip the right side/front (SG1/SG2) pair into place and have your assistant hold them. Have the short hex screw/nut pairs and the allen wrench close-by. Slip the left side/back (SG4/SG3) pair into place. Align the holes at the front left (SG4 + SG2) corner and secure guards together with screw & nut pairs as illustrated. Finish with the back right (SG1 + SG3) corner.



★ Your cage is now fully assembled!